

Work Order ID 92281

Thursday, October 25, 2012 9:15:25 AM

92281

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Item ID: D4541-6 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID:
 Item Name: Bracket Stop ***NS2***
 Start Date: 10/25/2012 Start Qty: 11.00 ***11*** Cust Item ID:
 Required Date: 10/25/2012 Req'd Qty: 11.00 ***11*** Customer:
 Reference: ALODINE *Rework*

Approvals: Process Plan: *mf* Date: *12-10-25* Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4541	C

170 Chemical Conversion Coat per QSI005 4.1 0.00

170

HandFinish
Hand Finishing

Memo
PULL FROM STOCK D4541-6 X 11 B *90449* 92281 AND ALODINE

11 76 12-10-25

180 QC7-Inspect Chemical Conversion Coat 0.00

180

QC
Quality Control

Memo

0.00 *12-10-29*

DAS 15 9-29

11

190 Identify as per dwg & Stock Location: *163* 0.00

190

Packaging
Packaging

Memo

0.00

12 12/10/29 SD

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 10/25/2012 **Start Qty:** 11.00 ***11***

Cust Item ID:

Required Date: 10/25/2012 **Req'd Qty:** 11.00 ***1 1***

Customer:

Reference: ALODINE

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID

Tool #

**Plan
Code**

Accept Qty

Reject
QtyReject
Number

Insp.
Stamp

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

mk
12-10-91

Picklist Print

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Work Order ID: 92281

Parent Item: D4541-6

Parent Item Name: Bracket

Start Date: 10/25/2012

Required Date: 10/25/2012

Start Qty: 11.00

Required Qty: 11.00

Comments: IPP REV:A 12.05.08 as per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-6 Bracket		Manufactured	No				Each	0.0000		11			

90444
92281
11X
h

List Lots

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Criteria : Item ID: d4541-6 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4541-6 Bracket	Main Warehouse ST112	90444	10/4/2012	11.0000	QC21		
Total:				11.0000			

92281 ✓